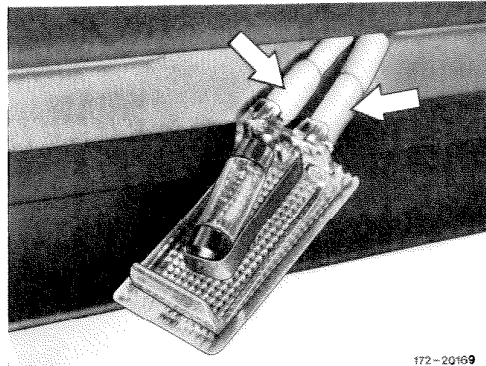


### Note:

Remove door lining on vehicles with exit lamp, electric window opener, central locking system and electric rear seat adjustment as special equipment.

### Removal

- 1 Push-out exit lamp below on door lining and pull off supply cable.
- 2 Remove door lining (72-101), also remove sealing sheet on inside door panel.

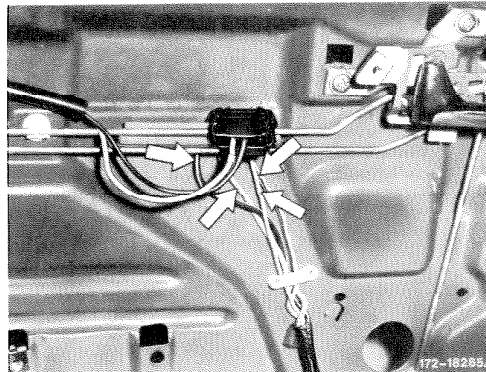


172-20169

- 3 Push cover from plug coupler for electric window opener and remove the four supply cables.

**Note:** Connections are identified on supply cables and on plug.

- 4 Pull off supply line for central locking system at vacuum element.

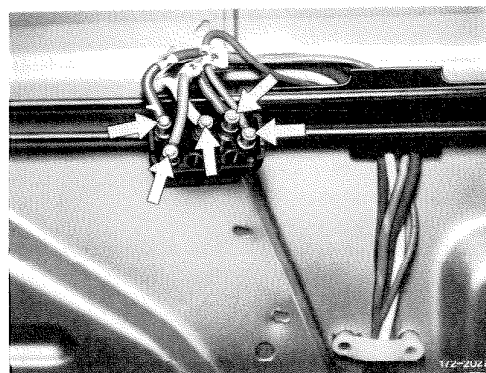


172-18285/1

- 5 Push cover from plug coupler for electric seat adjustment and remove supply cable.

**Note:** Connections are identified on supply cables and on plug.

- 6 Expose all supply cables for special equipment on inside door panel and pull out through opening on face end.



172-20679

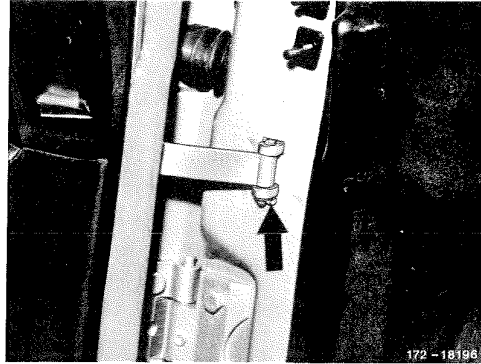
## 72-060 R and R rear door

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7 Remove lock on bolt of door holder and pull out bolt in upward direction.

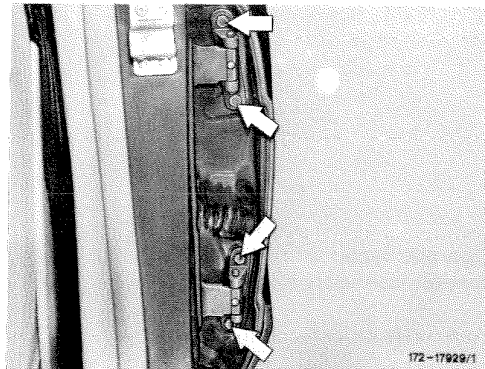
8 Push-in catch of door holder and close door.

9 Mark location of both door hinges on rear compartment door.



10 Unscrew fastening screws on hinges.

11 Open door and remove toward the rear.



### Installation

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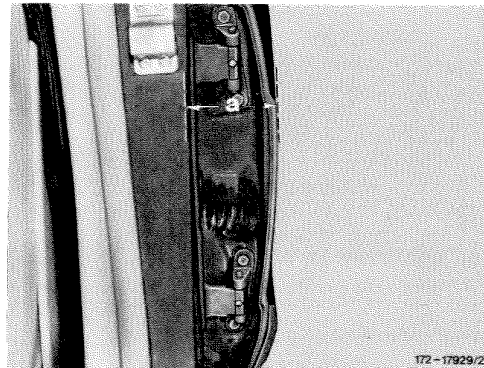
12 Position door at mark and slightly tighten fastening screws at hinges.

13 Adjust rear compartment door at hinge side (dimension from outside door paneling to center pillar, refer to Fig.).

$a = 86 \text{ mm} \pm 1 \text{ mm}$

14 Tighten fastening screws on hinges.

15 Check transition between driver's door and rear compartment door and make corrections at striker eye of driver's door, if required. Door paneling of rear compartment door should be in alignment with door paneling of driver's door or max. 1 mm deeper.



16 Check air gap all-around on door and make corrections, if required.

**Gap widths:**

Door paneling front	= 5.5 mm ± 0.5
Door paneling rear	= 4.0 mm ± 0.5
Window frame front	= 6.0 mm ± 0.5
Window frame top	= 5.5 mm ± 0.5
Window frame rear	= 4.0 mm ± 0.5

17 Adjust striker eye in such a manner that door paneling of rear compartment door is in alignment with rear fender or projects by max. 1 mm.

18 Insert bolt at door holder and secure.

19 Check door for easy operation.

**Note:** If required, correct position of striker eye by means of compensating shims.

20 For further installation proceed vice versa.